

## Brother Sews EP: 454 Application Instructions by Tina Bartelmay

Always follow the manufacturer's instructions for time and temperature for the products that you are using. The application instructions below reflect the products I used and are provided strictly as a guideline. *All temperatures are in Fahrenheit.*

***Remember to always place parchment or butcher paper under and over your sublimation projects when pressing, and to press in a well-ventilated area.***

1. Glow in the Dark HTV
  - a. Mirror image to cut
  - b. Prepress your fabric for 2-3 seconds
  - c. Apply HTV at 305 degrees for 10-15 seconds
  - d. Peel hot or cold
  
2. Sublimation Easel
  - a. Clean easel surface to remove fingerprints and debris
  - b. Apply sublimation print (mirrored)
  - c. Press at 385 degrees for 60 seconds
  
3. Sequin Patch Pillow
  - a. Arrange sequins so that all the white ones are on surface
  - b. Apply sublimation print (mirrored) after cutting at circle line
  - c. Press at 355 degrees for 120 seconds
  
4. Glass Cutting Boards
  - a. Remember **NOT** to mirror your print for this project
  - b. Remove feet and clean backside well, and then apply permanent adhesive vinyl (application fluid makes this MUCH simpler to perfect)
  - c. Apply sublimation image to vinyl side and place in heat press glass side up
  - d. Press at 385 degrees for 220 seconds
  - e. Check image, and press for additional 60 second increments if needed to develop image
  - f. Remove from heat press with heat gloves to avoid injury and let cool to room temperature
  - g. Place in warm water to soften sublimation paper, and gently remove with scraper tool
  - h. Re-attach feet
  
5. Tic Tac Toe & Stuffed Pumpkins
  - a. Mirror image to cut
  - b. Apply HTV at 310 degrees for 20-30 seconds
  - c. Warm peel